



FLORIDA MAGLEV DEPLOYMENT PLANNING/DESIGN TEAM

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The Florida Maglev Project

Leading-edge American scientific and practical know-how are once again being joined together on the Space Coast of East Central Florida to open new horizons. It is time to embrace the transportation "mode of the future" and decisively pull it into the present. This reach to the future has succeeded before right here, where our space program was born.

About the time of the Gemini and Apollo programs, Drs. James Powell and Gordon Danby invented the magnetic levitation transportation system that would use repelling superconducting magnets to move vehicles quietly and efficiently along a guideway at over 380 km/h (240 mph). Years later, the Japanese advanced these design breakthroughs further and are now building the maglev system that will supplement their bullet trains with an even faster 300 mph connection. MAGLEV 2000 of Florida Corporation, in partnership with Florida Department of Transportation and other agencies, is currently validating the next generation of the Danby-Powell Maglev Technology at Titusville's Space Coast Regional Airport. The Federal Railroad Administration (FRA) has also selected the MAGLEV 2000 technology to connect the Space Coast Regional Airport to Port Canaveral via the Kennedy Space Center Visitors Center as one of seven candidate projects for its current Maglev Deployment Program.

Up to now, maglev technology has been limited to test tracks in opposite parts of the world. Germany built a test track to showcase a different maglev technology and is participating in FRA deployment studies in other states. The Central Japan Railway Company is conducting full-scale tests along parts of its new mountain tunnel route, as mentioned above, using the Danby-Powell maglev principles. But the MAGLEV 2000 system represents a second generation of maglev development, an all-American application designed to meet specific American challenges. The sheer distances of this country and the spread-out living patterns of America call for a transportation system that is fast, reliable, economical to build, easy to



THE FEDERAL MAGLEV DEPLOYMENT PROGRAM

Responding to the call of Congress in the Transportation Equity Act for the 21st Century (TEA-21), the Federal Railroad Administration is conducting a search for one or more corridors in the nation where a fully operational, revenue-generating magnetic levitation system is justified. Seven candidate projects have been selected, one each in Pennsylvania, Maryland, Georgia, Louisiana, Nevada, California and this project in Florida. FRA grants, combined with local matching sources, are being used to examine the technical, environmental and organizational merits of the seven projects. The outcome is a detailed and comparably designed Project Description of each proposed system that will allow the FRA to make an informed selection of one or more of them for further environmental review and engineering development. The project descriptions cover many subjects, including technology, route and operations, environmental impacts, ridership, costs and benefits, American content, public/private partnership arrangements, management and project schedule.



operate and maintain and capable of hauling heavy freight. MAGLEV 2000's breakthroughs in superconducting magnets, low-cost guideway construction and high-speed electronic switching take maglev into an exciting phase of new transportation solutions for America.



The 20-mile MAGLEV 2000 project on the Space Coast will offer a showcase for the new technology and at the same time provide a useful transportation service to residents and visitors alike. Port Canaveral has grown spectacularly as a cruise port for many types of ships and the Kennedy Space Center continues to be a premier attraction in the area. These popular destinations supply the impetus for constructing a magley route to serve them. MAGLEV 2000





plans to offer a high level of service to connect the Space Coast Regional Airport near I-95 and US 1 to both the Port and the Visitors Center on a regular daily basis. However, when these destinations serve up very large traffic jams, as they each do at ship times and space shuttle times, the contribution of a high-speed, high-capacity transportation system from the mainland will make its mark on the region's quality of life.

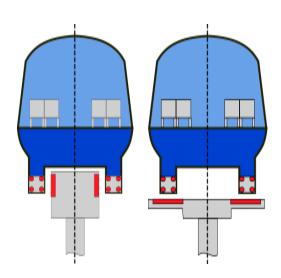
MAGLEV 2000 is also exploring the steps necessary to take the new system to the greater Orlando area in a second stage, reaching the International Airport and beyond to the Attractions area. This connection would provide many further economic and transportation benefits to Brevard County and all of central Florida, as well as greatly strengthen the financial performance of the project. In fact, the project's financial advisor, Salomon Smith Barney, considers an Orlando to Port Canaveral system to be the most commercially viable of all the FRA maglev projects being considered.

The Technology

The Danby-Powell Maglev Technology relies on the property of magnets that similar electrical charges repel each other and maintain a gap. Since a smaller gap produces a stronger magnetic force, any deviations in the channeling of forces between a maglev vehicle and the guideway (or "track") of the system automatically returns the vehicle to its correct center position. The system is inherently stable. The technology uses superconducting magnets mounted on the maglev vehicle to induce currents into a continuous row of coils on the guideway. These currents create the magnetic forces that lift and stabilize the vehicle. Other currents propel the vehicle along the guideway.

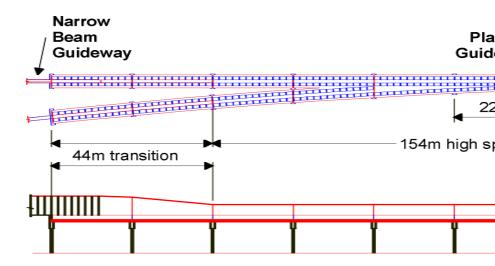
Drs. Danby and Powell invented this system in the 1960s and watched its development in Japan into the successful first stages of a second Tokyo-Osaka high-speed transportation system. Their new Maglev 2000 system has new patented refinements that make it extremely attractive for North American uses. Four major design refinements distinguish the Florida Maglev project.

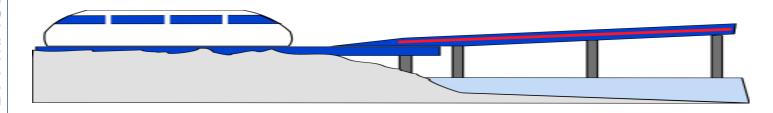
Quadrupole magnets: Using a four-sided superconducting magnet provides two faces, one horizontal and one vertical, which have identical charges at any one time. This allows the magnets to induce magnetic forces into either vertical or horizontal coil panels, corresponding to two guideway types. The four-sided magnets also cancel



the magnetic forces to zero in other directions, which has the benefit of suppressing electromagnetic fields. The MAGLEV 2000 system has magnetic field measurements that are less than those encountered in one's own home.

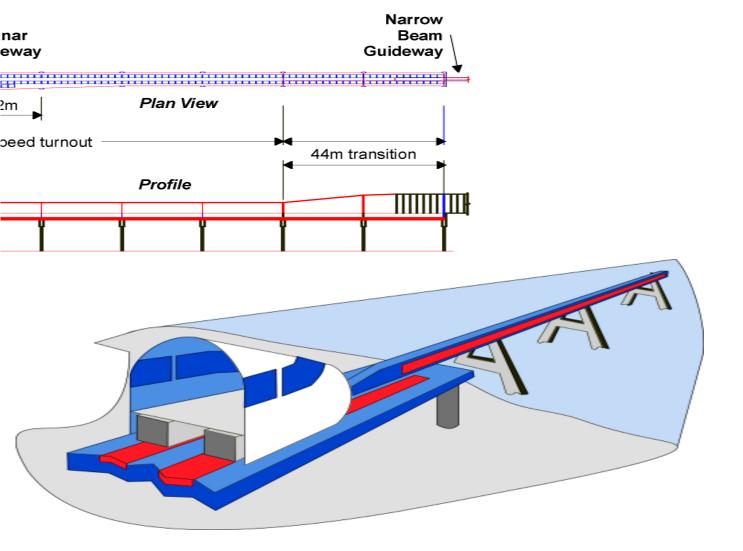
Narrow beam guideway: The strong magnetic forces of the superconducting magnets allow for levitation along a narrow beam (less than four feet wide). This eliminates the costly guideway structures of earlier maglev systems and substitutes a simple, less obtrusive elevated structure. Coil panels are mounted on the sides of the narrow beam and interact with the vertical magnetic fields of the quadrupole magnets to lift, stabilize and propel the vehicle.





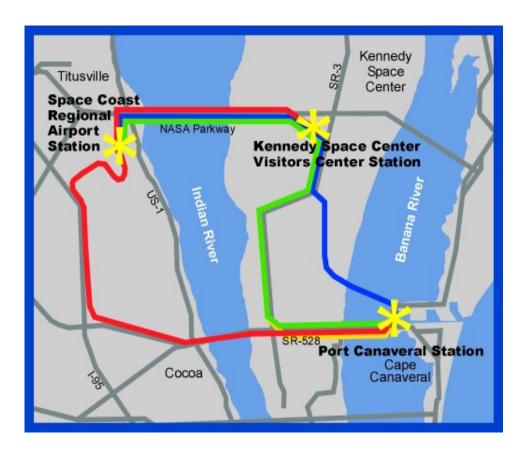
Planar guideway: This is a flat version of the guideway, where coil panels are mounted horizontally and interact with the horizontal field of the quadrupole magnets on the vehicle. This eliminates the need for a central beam along the guideway by substituting the same force for lift, stability and propulsion.

High-speed electronic switch: The planar guideway allows the next step of mounting a diverging line of coil panels to form a switch very similar to a steel railroad switch in its design and function. By powering the coils on one branch or the other, the maglev vehicle is guided by its superconducting quadrupole magnets onto the proper route. There are no moving parts, which eliminates what has been, up to now, the most serious drawback of maglev guideway designs.



Routes and Operations

The MAGLEV 2000 project description identified four routes or variations to connect the Space Coast Regional Airport with the Kennedy Space Center (KSC) Visitors Center and Port Canaveral. Three of the alternatives start at the Airport, cross the Indian River alongside the NASA Parkway to the KSC Visitors Center. Two of the alternatives then generally follow traffic corridors on Merritt Island before crossing the Banana River on one side or the other of the Route 528 causeway. A third Merritt Island route stays entirely on federal lands and crosses the Banana River somewhat north of the current causeway to reach Port Canaveral. A fourth alternative has two services that start at the Space Coast Regional Airport (SCRA), one that travels south on the mainland before turning east to follow Route 528 all the way to the Port and another that operates as a shuttle to the KSC Visitors Center over the NASA Causeway route.



MAGLEV 2000 expects that a maglev project along one of these routes can provide transportation service to Port Canaveral cruise ships for passengers arriving by charter plane or car at the SCRA. An operations plan has been developed to allow both passengers and baggage to be carried from the Space Coast Regional Airport and its parking areas to departing or incoming cruise ships quickly (in 10 minutes or less) and efficiently. At the same time, maglev connections to the KSC Visitors Center can help NASA consolidate its visitor stream and provide 5-minute connections to the mainland both at normal times and when facing peak event loads.

Environmental Assessment

These roughly defined routes are still wide corridors that were used to sketch out an overview of possible environmental and community impacts along the route. Much further refinement must occur in the next phase of environmental analysis to determine an exact alignment along one or the other of these. The purpose of the Environmental Assessment carried out to date is to note any major environmental issues that might jeopardize the practical feasibility of any or all routes. The results of environmental analysis so far indicate that no major problems exist that cannot be lessened or eliminated by reasonable mitigation or avoidance measures, although some sensitive habitats still need to be more clearly defined. Certainly lower emissions will improve air quality in the region. These findings are an encouraging sign that the next stages of draft and final environmental impact documents for federal and state requirements will lead to an acceptable project on environmental issues. With continued federal funding for the MAGLEV 2000 project, the DEIS process would finish in 2001.



Ridership and Revenue

The MAGLEV 2000 project is planned for revenue service in 2009 and is expected to grow to carry over 2 million passengers between the SCRA and Port Canaveral each year (2020 estimate). Maglev riders visiting the Kennedy Space Center may number as many as 650,000 per year (again in 2020). It is expected that a majority of Port passengers will travel on fares built into cruise packages ("including all transfers"), while more KSC passengers may buy either single tickets or day passes with maglev passage included. In an effort to ensure realism in these calculations, growth rates and passenger loadings obtained from the State of Florida and the port and airport authorities have been kept to lower bounds. The maglev market shares for 2020 are thus 22% of port passengers and 6% of space center visitors, or an overall average of 15% of all traffic. These conservative estimates show a positive operating climate for the initial stage of the project. The tables also show a convincingly profitable system with the 35-mile extension to Orlando.

Ridership Forecast Summary

		WITH EXTENSION TO ORLANDO		
YEAR	MOS-1	MOS-1	EXTENSION	CORRIDOR
2009	1,775,285	-	-	-
2011	2,053,838	6,440,082	11,082,327	12,659,314
2013	2,292,528	7,213,957	12,348,285	14,110,858
2015	2,559,453	8,082,762	13,763,062	15,733,452
2020	3,227,087	10,126,148	17,027,174	19,520,432
2025	3,830,808	11,988,491	20,016,700	22,982,284
2030	4,548,217	14,197,774	23,544,984	27,072,378
2040	5,786,831	18,040,822	29,795,594	34,288,508
2050	6,911,336	21,555,816	35,604,424	40,970,288

Yearly Revenue Forecast Summary

		WITH EXTENSION TO ORLANDO			
YEAR	MOS-1	MOS-1	EXTENSION	CORRIDOR	
2009	\$14,372,000	-	-	-	
2011	\$16,637,000	\$40,377,000	\$179,605,000	\$219,982,000	
2013	\$18,557,000	\$45,123,000	\$199,875,000	\$244,998,000	
2015	\$20,703,000	\$50,440,000	\$222,501,000	\$272,941,000	
2020	\$26,079,000	\$62,930,000	\$273,976,000	\$336,906,000	
2025	\$30,941,000	\$74,351,000	\$321,449,000	\$395,800,000	
2030	\$36,716,000	\$87,876,000	\$377,382,000	\$465,257,000	
2040	\$46,697,000	\$111,528,000	\$477,208,000	\$588,736,000	
2050	\$55,768,000	\$133,262,000	\$570,582,000	\$703,844,000	

Costs and Benefits

The full constructed cost of the 20-mile Titusville to Port Canaveral system is estimated to cost just under \$600 mil-

lion. This includes all planning and design activities, construction of a double guideway for the entire length of the segment, three stations with passing sidings and baggage spurs, as well as 14 vehicles for passengers and baggage. **Annual operating costs are expected to be in the range of \$14 million per year after startup**. As noted above, revenues are expected to cover the costs of operation from the start, with capital investment depreciated over the 41-year lifespan of the project.

The largest single cost of any maglev project is the guideway. The estimate for this item, considered without other project costs or inclusion of special items, such as water crossings, comes to **under \$14 million per double guideway mile for a high-capacity system for carrying passengers and freight**. This order-of-magnitude estimate helps to show how the Danby-Powell Maglev Technology can significantly reduce costs in the distance-driven North American transportation environment.

The ridership of the MAGLEV 2000 project will generate revenues of over \$26 million annually and up to \$337 million annually (2020 estimate), if the Orlando corridor extension is built.

But economic benefits go well beyond the revenues collected from ticket sales and used for operations. The project's ability to cope with the region's traffic growth should reduce the pressure to expand highways and causeways, even as cruise line boardings grow strongly. The Environmental Assessment shows minimal impacts in most categories. However, the upcoming Environmental Impact Statement

will calculate the formal benefits and impacts. Economic development in the region will be enhanced through the introduction of new industry with well-paying jobs. Consumer surplus, an economist's measure of total benefits to users beyond fares, shows a positive level of \$837 million per year (in 1998 dollars) for the project and an impressive \$6.5 billion when an Orlando extension is calculated. Freight revenues can add another \$2 million a year in revenues (based on 2020 traffic estimates).

American Content

A further advantage of the MAGLEV 2000 Florida project is that it consists of 100% American technology. This technology has been proven in Japan's first generation line and the MAGLEV 2000 refinements make it even more useful for American transportation needs. Thus it has the potential to generate new high-tech jobs and skills for the domestic economy. Florida's quiet but clear public commitment to MAGLEV 2000 technology development over the last several years is based on the considerable local manufacturing and employment benefits that a successful Maglev project can bring.

Public/Private Partnership and Management

A hallmark of the FRA Maglev Deployment Program is the close cooperation of the public and private sectors in the high-tech startup of maglev development and operation. The FRA expects that its federal investment will contribute not just to the construction of a single project. Rather they also wish to support the development of a unique body of knowledge and expertise that will launch a new American industry for domestic infrastructure renewal and global export

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opportunities. MAGLEV 2000's partnership with the Florida Department of Transportation (FDOT) in Tallahassee and its continued support by the Technology Research and Development Authority (TRDA) in Brevard County points to a similar goal for economic development in East Central Florida.

In the current preconstruction planning phase, MAGLEV 2000 has enlisted the support of numerous local agencies and private companies. Public partners include:

- Florida Department of Transportation
- Technology Research and Development Authority
- Space Coast Regional Airport Authority
- NASA Kennedy Space Center
- Canaveral Port Authority
- Brevard Metropolitan Planning Organization

Private companies have also expressed willingness to invest their expertise and resources in the project:

- MAGLEV 2000 of Florida Corporation
- Frederic R. Harris, Inc.
- URS Greiner Woodward Clyde
- Tilden Lobnitz Cooper
- Salomon Smith Barney

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- Transportation Economics and Management Systems, Inc.
- Granite Construction Company

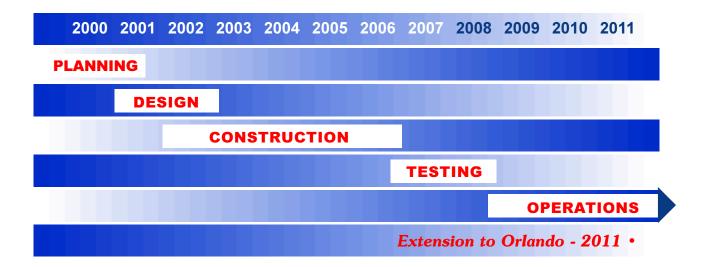
Still other partners will join in specialized roles as the project design becomes more firmly fixed. It is expected that the project management team will be reformulated in each of three distinct phases:

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- planning and environmental clearance
- design and construction
- operations and maintenance.

Project Schedule

MAGLEV 2000 expects to have its 20-mile Minimum Operating Segment up and running by the beginning of 2009. This makes allowances for about two years of environmental work and engineering development, four years of construction, plus another two years for certification and testing of the initial segment. Extensions to Orlando or other parts of Central Florida could follow soon after.



Space Coast in the Lead Again

The Florida Maglev Deployment Project has the potential to shine the technological spotlight on the Space Coast again. It is THE American maglev project and it has the greatest potential to reshape our nation's transportation services and will again let a locally developed product achieve national significance. The 20-mile MAGLEV 2000 system will perform a useful and safe transportation service at an attractive cost for a new technology start up of great industrial promise. And the environmental benefits of the project ensure that the quality of the environment will remain unpolluted and the beauty of the region unspoiled. MAGLEV 2000 is a strong partner for the future of Brevard County, Central Florida and the United States.

This is only the beginning. MAGLEV 2000's ability to haul container freight, its application to lower-speed circulator uses, such as a university campus or urban activity centers, and its efficiency in specialized industrial tasks, such as mining and even space launches, promises a bright future and a significant place in the nation's transportation system.

